# Rittal – The System.

Faster – better – everywhere.





# AS 4050.315 Laser center Perforex LC 3030

State: 8/31/2024 (Source: rittal.com/us-en)



#### AS 4050.315 - Laser center Perforex LC 3030

Perforex laser centers are specifically developed for the automated mechanical modification of standard enclosures. The Perforex LC specialises in 3D laser machining of cubes and contactless, low-vibration machining. Machining of mounting plates including tapped holes







#### **Features**

Model No.	AS 4050.315
Version	Perforex LC 3015
Product description	Perforex laser centers are specifically developed for the automated mechanical modification of standard enclosures. The Perforex LC specializes in the 3D laser machining of cubes in a contact-free and low-vibration manner. Machining of mounting plates including threaded holes is possible.
Benefits	3D cube machining without repositioning the workpiece No tarnishing or discolouration of the cut edges when machining stainless steel Spray-finished metal parts, even those with delicate contours, can be cut without damaging the paint or causing discolouration Product spectrum from compact to large enclosures Contactless and low-vibration machining without tool wear No clamping of workpieces required With stainless steel, work is completed 20 times faster than in the usual milling process Ergonomic working due to extendible contact surface for enclosure and panel machining Simultaneous machining of 5 surfaces
Technical specifications	Laser pointer (auxiliary laser) beam power, laser class 1 Very narrow cutting width of just 0.3 mm (approx.) Class 4 laser

© Rittal 2024 2

## Features

Material	Stainless steel
	Carbon steel
	Carbon steel, powder-coated
Supply includes	Laser center
	Compressor
	Machine housing
	Filter system
	Control unit
Workable material	Stainless steel
	Carbon steel
	Aluminum
Machine controller	Workshop programming
Security	Safety housing for compliance with laser class 1. May be operated
	by properly trained personnel, no laser specialist required.
	Security door
Interfaces	EPLAN Pro Panel
	Transfer of DXF formats
Note	Roof mounting (4050.317) of the machine housing is mandatory if
	the machine is visible from above.
	An on-site inspection by a Rittal specialist is required for selection
	and determination of the laser version.
	We reserve the right to make technical modifications
Support area	Width: 3,900 mm
	Height: 3,800 mm
	Depth: 10,500 mm
	Width: 154 "
	Depth: 413 "
Radiant power max.	150 W (CW) or 1500 W (pulse)
Pulse energy (max.)	15 J
Max. pulse duration	50 μs at 150 W output
Wavelength	1,070 nm
Max. material thickness that can be machined for sheet steel	3 mm

© Rittal 2024 3

### **Features**

Max. material thickness that can be machined for stainless steel	3 mm
Control voltage (DC)	24 V
Rated power	1.5 kW
Rated operating voltage	400 V, 3~, 50 Hz
Max. machinable area of cubes	Width: 1,270 mm Height: 2,250 mm Depth: 800 mm
Support area	Width: 3,900 mm Height: 3,800 mm Depth: 10,500 mm Width: 154 " Depth: 413 "
Packaging unit	1 pc(s).
Customs tariff number	84561190
EAN	4028177804760
ETIM 7.0	EC000000
ECLASS 8.0	36620404

© Rittal 2024