

Contents/general remarks

Contents

1.	General notes2
2.	Transportation variants3 – 6
2.1	Transportation by crane
	- With eyebolts3
	- With top mounting module and eyebolts3
	- With combination angles4
2.2	Transportation by fork-lift truck
	- Transportation of individual enclosures5
	- Transportation of bayed enclosures5 - 6
2.3	Transportation on castors6
3.	Installation variants7
3.1	Installation of enclosures
	 Installation on levelling feet

4.	Configuration variants	8 -	- 22
4.1	Enclosure panels		
	- Side panel, screw-fastened and side panel		8
	- Side panel, hinged		8
	- Rear panel		8
	- Roof		8
	- Door		9
	- Partial door		9
	- Mounting plate1	0 -	- 11
	- Partial mounting plate		
	- Partial assembly plate		.13
4.2	2 482.6 mm (19") installation system		
	- Swing frame, small		.14
	- Swing frame, large		
	- Adaptor section/piece, 482.6 mm (19")		
	- Slide rail VX for adaptor section, 482.6 mm (19")		
4.3	B Rail systems		
	- Punched section with mounting flange		
	18 x 64 mm, 23 x 64 mm, 23 x 89 mm1	8 -	- 19
	- Punched section without mounting flange	_	
	23 x 64 mm1	8 -	- 19
	- Punched section with mounting flange 14 x 39 mm		
	- Punched rail 18 x 39 mm		
	– Support rail 75 x 20 mm		
	- Support rail 48 x 26 mm		
	- System divider		
	- Screw load		

1. General remarks

Based on the results of in-depth testing and customer feedback, we hope that this technical documentation will provide you with plenty of useful tips and assistance when transporting and siting large

The following technical descriptions for the various load options with the VX25 and VX SE enclosure systems are not warranted properties, and we are unable to accept any liability in this regard.

Additionally, Rittal reserves the right to extend or modify this technical

documentation as and when necessary.

To aid understanding of the load specifications given in Newtons, here is the conversion formula for converting into kilograms.

 $F[N] = m[kg] \cdot g[m/s^2]$

Example: $9.81 \text{ N} = 1 \text{ kg} \cdot 9.81 \text{ m/s}^2$

Should you have any further questions or suggestions on the points raised in this technical documentation, please get in touch with your Rittal specialist advisor.

Transportation variants

2.1 Transportation by crane

All enclosures are suitable for transporting by crane, either for stand-alone siting (VX25, VX SE) or as bayed suites (VX25).



Eyebolt 4586.000 For transporting enclosures by crane.



Combination angle 4540.000, 4540.500

Combination angles must be used when transporting bayed enclosures by crane, to ensure the optimum distribution of tensile forces.



Cable pull

The cable pull angle between the roof plate and the cable has a significant influence on the total permissible load. The cable pull angle must not be less than 45°, and ideally not less than 60°.

With eyebolts (VX25, VX SE)

Individual enclosures are safely transported using the eyebolts. For symmetrical loads, the following maximum permissible loads apply:

F \triangleq at 90° cable pull angle 13600 N F \triangleq at 60° cable pull angle 6400 N F \triangleq at 45° cable pull angle 4800 N

With top mounting module and eyebolts (VX25)

Individual enclosures with top mounting module are safely transported using the eyebolts.

For symmetrical loads, the following maximum permissible loads apply:

F \triangleq at 90° cable pull angle 6800 N F \triangleq at 60° cable pull angle 3200 N F \triangleq at 45° cable pull angle 2400 N







Transportation variants

2.1 Transportation by crane

With combination angles (VX25)

For the enclosure combination shown here with internal baying brackets 8617.500 and combination angles 4540.000, 4540.500 the load capacity with a cable pull angle of 60° is as follows:

F1 = 7000 N F2 = 7000 N

Note:

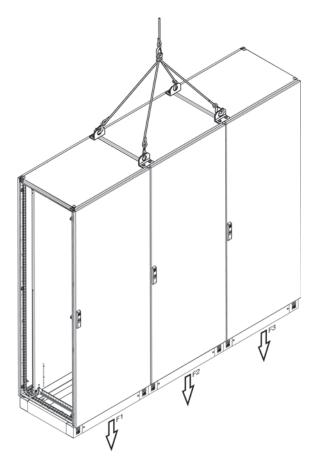
 Similarly, with due regard for the specific assembly instructions, the internal baying block 8617.501 and external baying connectors 8617.502, 8617.503 may also be used. For the enclosure combination shown here with internal baying brackets 8617.500 and combination angles 4540.000, 4540.500 the load capacity with a cable pull angle of 60° is as follows:

F1 = 7000 N F2 = 14000 N F3 = 7000 N

Note:

 Similarly, with due regard for the specific assembly instructions, the internal baying block 8617.501 and external baying connectors 8617.502, 8617.503 may also be used.



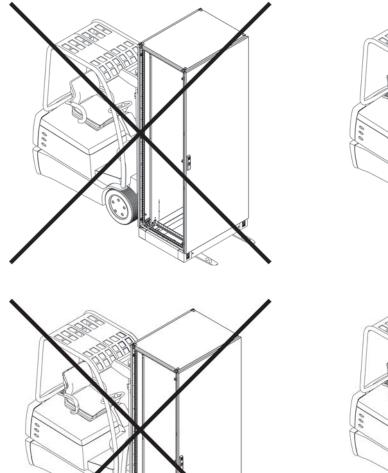


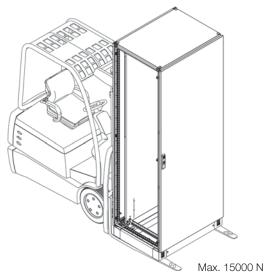
Transportation variants

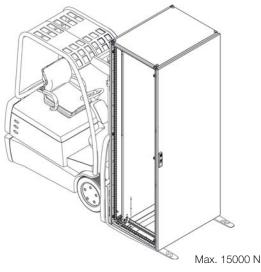
2.2 Transportation by fork-lift truck

When transporting individual and bayed enclosures, please take care to ensure that all base/plinth trim panels are fitted, and loads are restricted to the immediate vicinity of the base/plinth corner pieces.

Transportation of individual enclosures (VX25, VX SE)



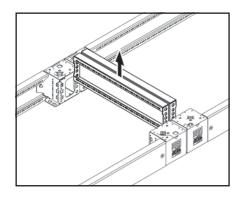


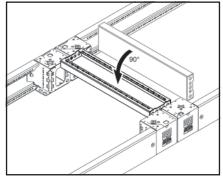


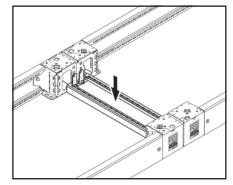
Transportation of bayed enclosures (VX25)

Note:

 For bayed enclosures, one base/plinth trim panel should be folded over and fitted at the baying point in such a way as to create a stable bayed connection in the base/plinth zone.





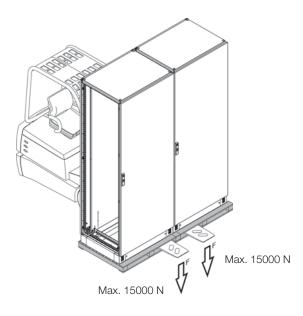


Transportation variants

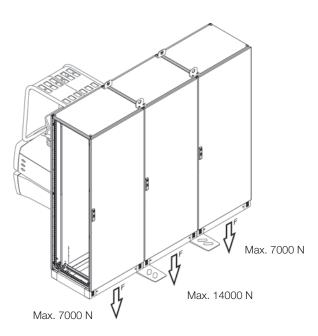
2.2 Transportation by fork-lift truck

Transportation of bayed enclosures (VX25)

For the enclosure combinations shown here with internal baying brackets 8617.500, the following loads are supported:



Similarly, with due regard for the specific assembly instructions, the internal baying block 8617.501 and external baying connectors 8617.502, 8617.503 may also be used. A link to the assembly instructions can be found on our website under the relevant Model No.



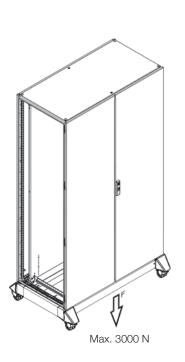
2.3 Transportation on castors

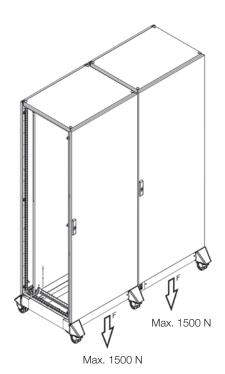
Transportation of individual and bayed enclosures (VX25, VX SE)

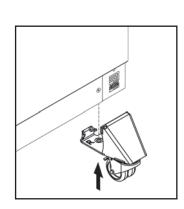
Transport castor for base/plinth system VX 8660.110 (only in conjunction with base/plinth)

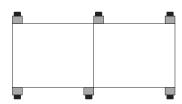
Max. dynamic load:

- Individual enclosure: When using 4 castors = 3000 N
 Bayed enclosures: When using 6 castors = 1500 N/enclosure









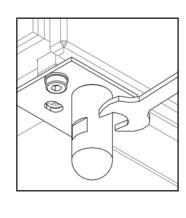
Installation variants

3.1 Installation of enclosures

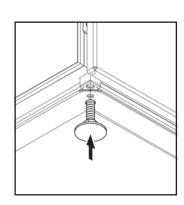
Installation on levelling feet 2859.000 (VX25, VX SE) With a static load, the maximum admissible total load is F = 14000 N

Installation on levelling feet 4612.000 and 8100.780 (VX25, VX SE) With a static load, the maximum admissible total load is $\dot{F} = 3000 \text{ N}$ per levelling foot

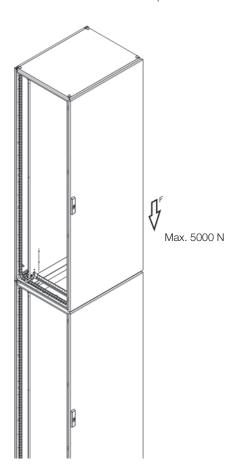








Installation of an enclosure on top of an enclosure (VX25) When installing enclosures on top of one another, the maximum admissible static load for the top enclosure is $\mathsf{F}=5000~\mathsf{N}$



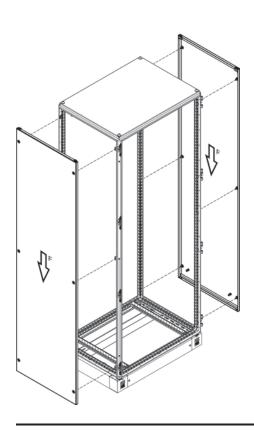
Installation variants

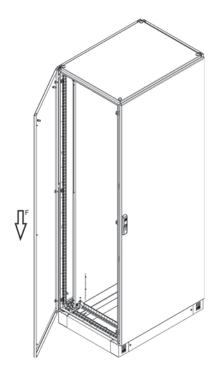
4.1 Enclosure panels

Side panel, screw-fastened (VX25) and side panel (VX SE)
Provided the Rittal assembly components offer adequate protection
against tipping over, the following maximum static loads apply to
enclosures: F = 900 N

Side panel, hinged (VX25)

Provided the Rittal assembly components offer adequate protection against tipping over, the following maximum static loads apply to enclosures: F = 200 N





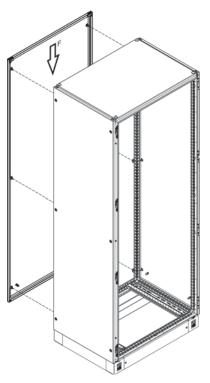
Hinge for side panel 8106.260

The 180° opening angle allows unhindered access from the side. May be mounted from the inside or the outside of the enclosure. Simply exchange the three panel brackets for hinges.

Hinge mounting is only possible in the vicinity of the rear panel

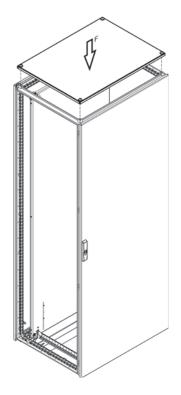
Rear panel (VX25, VX SE)

Provided the Rittal assembly components offer adequate protection against tipping over, the following maximum static loads apply to enclosures: F = 900 N



Roof (VX25)

Provided the Rittal assembly components offer adequate protection against tipping over, the following maximum static loads apply to enclosures: F = 200 N



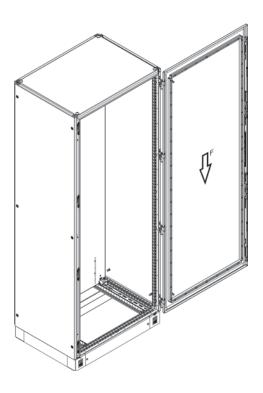
Note:

When installing roof-mounted cooling units, the specific assembly instructions should be observed.

Installation variants

4.1 Enclosure panels

Door with 130° or 180° hinge (VX25, VX SE)
Provided the Rittal assembly components offer adequate protection against tipping over, the following maximum static loads apply to enclosures: F = 900 N (130°/180°)

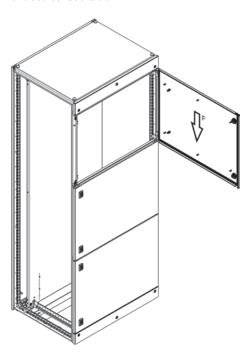


- Note:

 For VX SE, the TS 180° hinge 8800.710 is required for the maximum static load of F = 900 N.

 **A **Table a static load the use of ride-up roller VX 8618.420 is
- recommended.

Partial door (VX25)
Provided the Rittal assembly components offer adequate protection against tipping over, the following maximum static loads apply to enclosures: See table



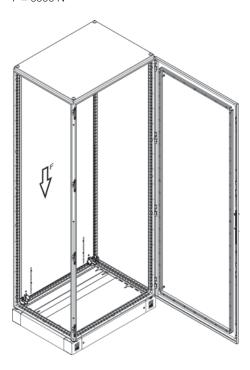
Size W x H mm	F [N]	Model No.
600 x 200	10	9682.162
800 x 200	10	9682.182
600 x 400	10	9682.164
800 x 400	10	9682.184
600 x 600	50	9682.166
800 x 600	50	9682.186
600 x 800	50	9682.168
800 x 800	50	9682.188
600 x 1000	50	9682.160
800 x 1000	50	9682.180

Installation variants

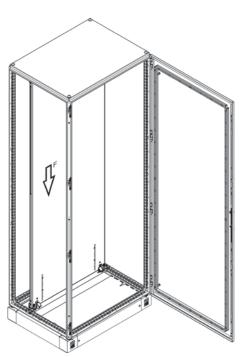
4.1 Enclosure panels

Mounting plate
All mounting plates are suitable for heavy loads, thanks to their exceptionally stable and functional design.

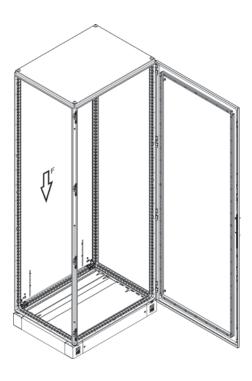
Mounting position: Flush with the enclosure frame (VX25, VX SE) $F = 6000 \; \text{N}$



Mounting position: Set forward from the enclosure frame (VX25, VX SE)



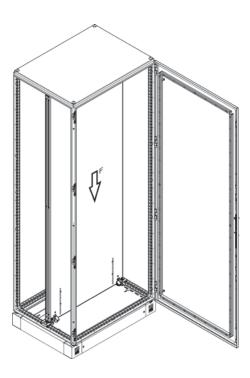
Mounting position: Plus 20 mm, set back behind the enclosure frame $\mbox{(VX25)}\ \mbox{F} = 3500\ \mbox{N}$

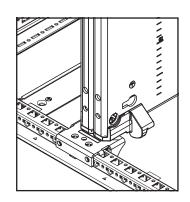


Installation variants

4.1 Enclosure panels

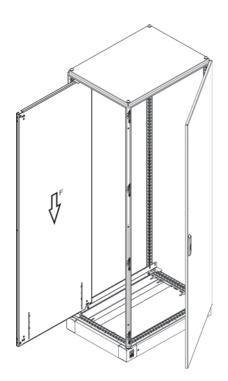
Mounting plate (VX25, VX SE)
Installation kit for back-to-back mounting plates 8617.360
F = 2500 N per mounting plate





Mounting plate (VX25)

Slide rail for sliding the mounting plate in from the side. For mounting in a set-forward position.



For enclosure width mm	F [N]	Model No.
600	5000	8617.400
800	5000	8617.401
1000	5000	8617.403
1200	5000	8617.402

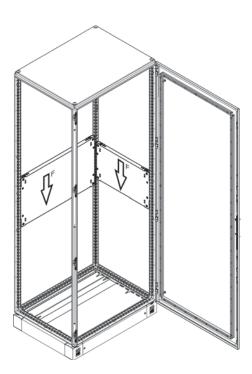
Installation variants

4.1 Enclosure panels

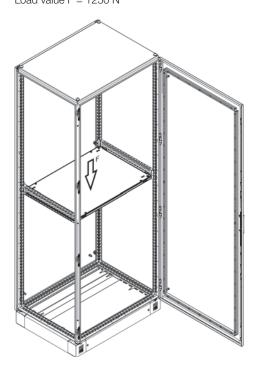
Partial mounting plate (VX25, VX SE)
The load information for partial mounting plates refers solely to mounting directly on the frame section using the Rittal assembly components provided especially for this purpose.

- For VX SE in conjunction with adaptor rail VX

Vertical installation Load value F: See table



in conjunction with punched sections without mounting flanges 23 x 64 mm Load value F = 1250 N



	For installation in										
	Enclosure width mm				Enclosure de	ciosure denti (side) mm		Dimensions F [N] Model No	Model No.		
400	600	800	1000	1200	400	500	600	800			
•					-		•		500 x 300	1500	8617.510
	•					•	•		500 x 400	1700	8617.520
	•						•		500 x 500	1700	8617.530
	•	•					•	-	500 x 700	1700	8617.540
	•						•		500 x 775	1700	8617.550
•					•			-	700 x 300	1200	8617.560
		•				•		-	700 x 400	1500	8617.570
		•						-	700 x 700	1700	8617.580
•			•		•				900 x 300	700	8617.590
			•			•			900 x 400	900	8617.600
	•		•				•		900 x 500	1500	8617.610
•				•	•				1100 x 300	700	8617.620
				•		•			1100 x 400	900	8617.630
	•			•			•		1100 x 500	1200	8617.640

Installation variants

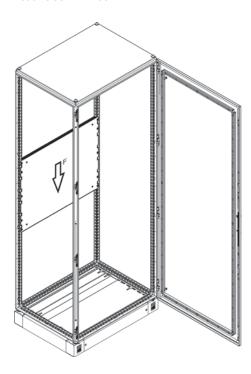
4.1 Enclosure panels

Partial assembly plate (VX25, VX SE)
Partial assembly plates are used to accommodate additional components inside the enclosure and are extremely flexible to use. For optional installation either upright as a vertical mounting surface, or lying flat as a horizontal base. Attached either directly to the enclosure section or another partial assembly plate.

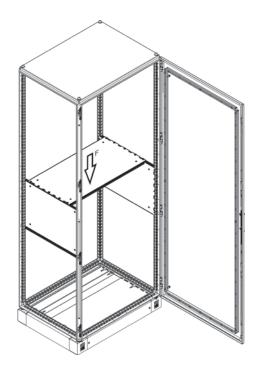
For VX SE in conjunction with adaptor rail VX

Dimensions mm	Model No.
500 x 400	8617.660
500 x 600	8617.661
600 x 400	8617.662
600 x 600	8617.663
800 x 400	8617.664
800 x 600	8617.665

Vertical installation Load value F = 1700 N



Horizontal installation Load value F = 600 N



Installation variants

4.2 482.6 mm (19") installation system For enclosure width Swing frame, small (VX25, VX SE) Provided the Rittal assembly components offer adequate protection against tipping over, the following maximum static loads apply to enclosures: See table F [N] U Model No. 150 3 8619.500 300 6 8619.510 Note: 9 8619.520 600 - For VX SE in conjunction with adaptor rail VX 12 8619.530 500 15 8619.540 500 18 8619.550 150 3 8619.500 300 6 8619.510 450 9 8619.520 800 500 12 8619.530 500 15 8619.540 500 18 8619.550 Front, top/bottom 1 Set back, Set back, front/centre 2 2 2 2 1 Installation kit 1 pc(s). 600 8619.600 8619.610 For enclosure depth mm 400 8617.110 4 pc(s). Punched section with mounting flange 23 x 64 mm, 2 or 4 pc(s) required 500 8617.120 4 pc(s).

4 pc(s).

4 pc(s).

600

800

8617.130

8617.140

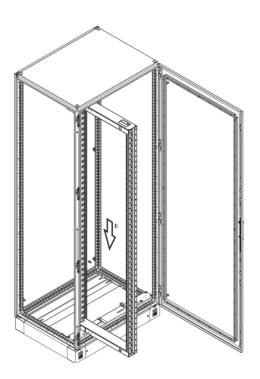
Installation variants

4.2 482.6 mm (19") installation system

Swing frame, large (VX25, VX SE)
The enclosure must be adequately attached to ensure its stability.
With the large swing frame, the maximum overall load is determined by the installation kits used.

Note:

When using the 180° hinge (Model No. 8619.051), a maximum load of 1500 N is supported.



Installation kit

For enclosure width mm	F [N]	Model No.
600	3500	8619.040
800	3500	8619.041
1200	1500¹)	8619.042

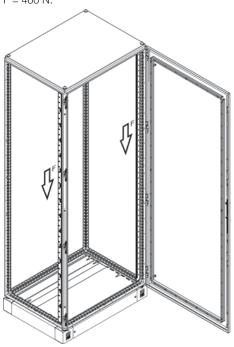
¹⁾ For two installed swing frames, hinged on the outside, a max. overall load of 1000 N per swing frame applies.

Installation variants

4.2 482.6 mm (19") installation system

Adaptor section, 482.6 mm (19') (VX25, VX SE)
For mounting electronic components, subracks and other 482.6 mm (19') equipment. Adaptor sections may be shortened for partial assemblies.

The load value with two fitted 482.6 mm (19") adaptor sections is F = 460 N.



For enclosure height mm	U	Model No.
1600	33	8619.300
1800	38	8619.310
2000	42	8619.320

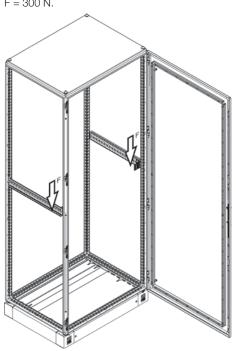
Note:

- For VX SE in conjunction with adaptor rail VX

Adaptor piece, 482.6 mm (19") (VX25, VX SE)

For mounting electronic components, subracks and other 482.6 mm (19') equipment.

The load value with two fitted 482.6 mm (19") adaptor pieces is F = 300 N.



U	Model No.
1	8619.330

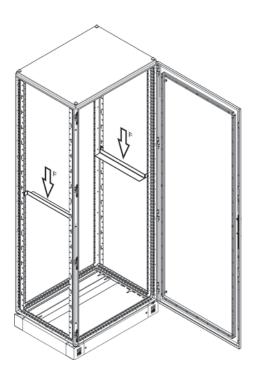
Note:

- For VX SE in conjunction with adaptor rail VX

Installation variants

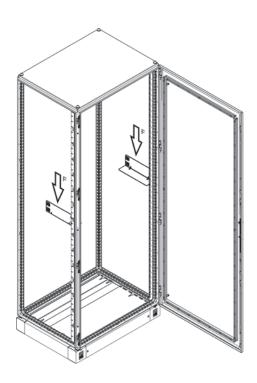
4.2 482.6 mm (19") installation system Slide rail VX for adaptor section 482.6 mm (19") with attachment on both sides

For enclosure depth mm	F [N] per slide rail	Model No.
500	110	8613.151
600	110	8613.161
800	130	8613.181



Slide rail VX for adaptor section 482.6 mm (19') with attachment on one side

Length mm	F [N] per slide rail	Model No.
270	230	4531.001



Installation variants

4.3 Rail systems, vertical installation

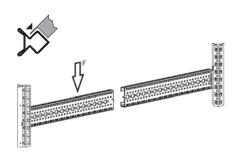
Punched sections with mounting flanges, 18 x 64 mm, 23 x 64 mm, 23 x 89 mm and punched sections without mounting flanges, 23 x 64 mm

Variable, with rows of holes for unablinger and assembly Cimple leasts into purpoling

assembly. Simply locate into punchings and screw-fasten.

Note:

- For VX SE in conjunction with adaptor rail VX

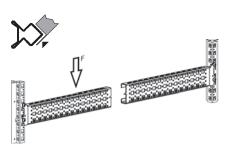


Punched section with mounting flange, 18 x 64 mm (VX25)

for the outer mounting level

Model No.	F [N] ¹⁾	For enclosure width/height/depth mm
8617.000	2400	300
8617.010	2400	400
8617.020	2400	500
8617.030	2400	600
8617.040	1800	800
8617.050	1400	1000
8617.060	1200	1200

¹⁾ The maximum admissible overall load capacity of the enclosure must not be exceeded. Force data only applies to a symmetrical arrangement.

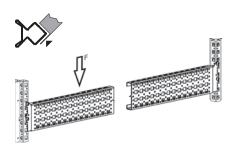


Punched section with mounting flange, 23 x 64 mm (VX25, VX SE)

for the inner mounting level

O	
F [N] ¹⁾	Model No.
2400	8617.100
2400	8617.110
2400	8617.120
2400	8617.130
1800	8617.140
1400	8617.150
1200	8617.160
800	8617.170
800	8617.180
800	8617.190
700	8617.200
650	8617.210
	2400 2400 2400 2400 1800 1400 1200 800 800 800 700

¹⁾ The maximum admissible overall load capacity of the enclosure must not be exceeded. Force data only applies to a symmetrical arrangement.

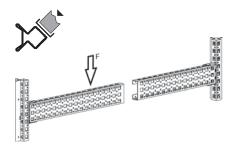


Punched section with mounting flange, 23 x 89 mm, stainless steel (VX25, VX SE)

for the inner mounting level

For enclosure width/height/depth mm	F [N] ¹⁾	Model No.
400	2400	8100.730
500	2400	8100.731
600	2400	8100.732
800	1800	8100.733

¹⁾ The maximum admissible overall load capacity of the enclosure must not be exceeded. Force data only applies to a symmetrical arrangement.



Punched section without mounting flange, 23 x 64 mm (VX25, VX SE)

For enclosure width/height/depth mm	F [N] ¹⁾	Model No.
400	1125	8100.740
500	1125	8100.741
600	1125	8100.742
800	750	8100.743
1200	635	8100.745

¹⁾ The maximum admissible overall load capacity of the enclosure must not be exceeded. Force data only applies to a symmetrical arrangement.

Installation variants

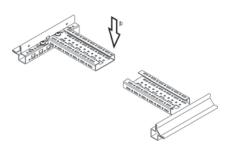
4.3 Rail systems, horizontal installation

Punched sections with mounting flanges, 18 x 64 mm, 23 x 64 mm, 23 x 89 mm and punched sections without mounting flanges, 23 x 64 mm
Variable, with rows of holes for universal interior installation or partial

assembly. Simply locate into punchings and screw-fasten.

Note:

- For VX SE in conjunction with adaptor rail VX

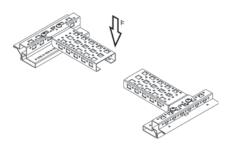


Punched section with mounting flange, 18 x 64 mm (VX25)

for the outer mounting level

Model No.	F [N] ¹⁾	For enclosure width/height/depth mm
8617.000	600	300
8617.010	600	400
8617.020	600	500
8617.030	600	600
8617.040	380	800
8617.050	240	1000
8617.060	140	1200

¹⁾ The maximum admissible overall load capacity of the enclosure must not be exceeded. Force data only applies to a symmetrical arrangement.

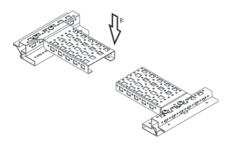


Punched section with mounting flange, 23 x 64 mm (VX25, VX SE)

for the inner mounting level

F [N] ¹⁾	Model No.		
800	8617.100		
800	8617.110		
800	8617.120		
800	8617.130		
550	8617.140		
340	8617.150		
170	8617.160		
	F [N] ¹⁾ 800 800 800 800 550 340		

¹⁾ The maximum admissible overall load capacity of the enclosure must not be exceeded. Force data only applies to a symmetrical arrangement.

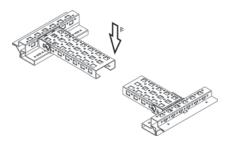


Punched section with mounting flange, 23 x 89 mm, stainless steel (VX25, VX SE)

for the inner mounting level

For enclosure width/height/depth mm	F [N] ¹⁾	Model No.
400	420	8100.730
500	420	8100.731
600	420	8100.732
800	275	8100.733

The maximum admissible overall load capacity of the enclosure must not be exceeded. Force data only applies to a symmetrical arrangement.



Punched section without mounting flange, 23 x 64 mm (VX25, VX SE)

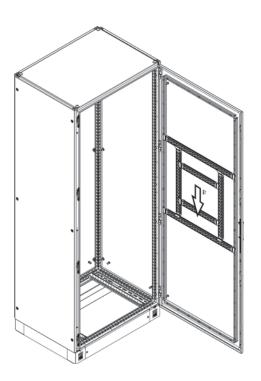
Model No.	F [N] ¹⁾	For enclosure width/height/depth mm
8100.740	1000	400
8100.741	1000	500
8100.742	1000	600
8100.743	400	800
8100.745	170	1200

¹⁾ The maximum admissible overall load capacity of the enclosure must not be exceeded. Force data only applies to a symmetrical arrangement.

Installation variants

4.3 Rail systems

Punched section with mounting flange, 14 x 39 mm (VX25, VX SE) For mounting on the tubular door frame.



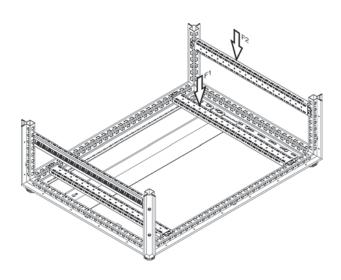
For door width mm	F [N]	Model No.
400	500	8619.700
500	500	8619.710
600	500	8619.720
800	260	8619.730
1000	130	8619.750

Punched rail 18 x 39 mm (VX25, VX SE)

For variable, individual interior installation of the enclosure frame on the inner mounting level, may also be used in conjunction with other punched sections. Prepared at the rear to accommodate cable clamps for optimum cable routing inside the enclosure.

Note:

For VX SE in conjunction with adaptor rail VX



For enclosure width/depth mm	F1 [N] ¹⁾	F2 [N] ¹⁾	Model No.
400	600	1500	8617.700
500	600	1500	8617.710
600	600	1500	8617.720
800	600	1100	8617.730

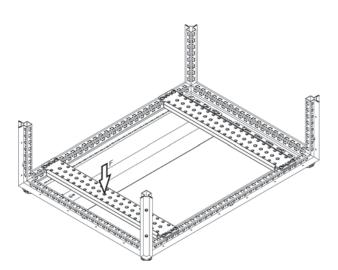
¹⁾ The max. static load applied to the free-standing base assembly via the support rails must not exceed 10,000 N in total. The maximum admissible overall load capacity of the enclosure (15,000 N) must not be exceeded. Force data only applies to an evenly distributed load.

Installation variants

4.3 Rail systems

Support rail 75 x 20 mm (VX25, VX SE)

For heavy installed equipment, with mounting holes. Particularly suitable for the installation of base isolators.

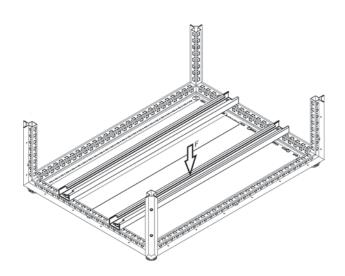


For enclosure	F [N] ¹⁾	Mode	el No.
width/depth mm		slotted	unslotted
400	2600	4394.000	-
500	2100	4395.000	_
600	1750	4396.000	4396.500
800	1300	4398.000	4398.500

¹⁾ The max. static load applied to the free-standing base assembly via the support rails must not exceed 10,000 N in total. The maximum admissible overall load capacity of the enclosure (15,000 N) must not be exceeded. Force data only applies to an evenly distributed load.

Support rail 48 x 26 mm (VX25, VX SE)

For heavy installed equipment such as transformers.



For enclosure width mm	F [N] ¹⁾	Model No.
600	3000	8617.800
800	2250	8617.810
1000	1800	8617.820
1200	1500	8617.830

¹⁾ The max. static load applied to the free-standing base assembly via the support rails must not exceed 10,000 N in total. The maximum admissible overall load capacity of the enclosure (15,000 N) must not be exceeded. Force data only applies to an evenly distributed load.

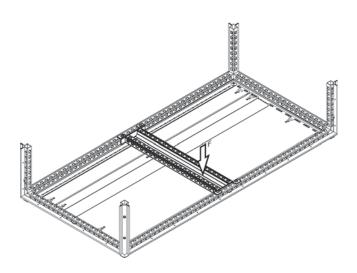
Installation variants

4.3 Rail systems

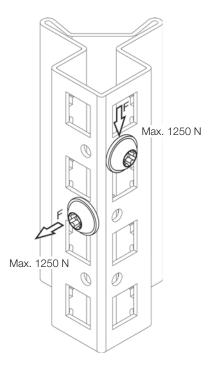
System divider (VX25, VX SE)

Divides the enclosure width into two zones. For example, this allows mounting plates, cable clamp rails or swing frames from 600 mm wide enclosures to be fitted in 1200 mm wide enclosures.

Depth mm	F [N]	Model No.
600	3600	8620.901



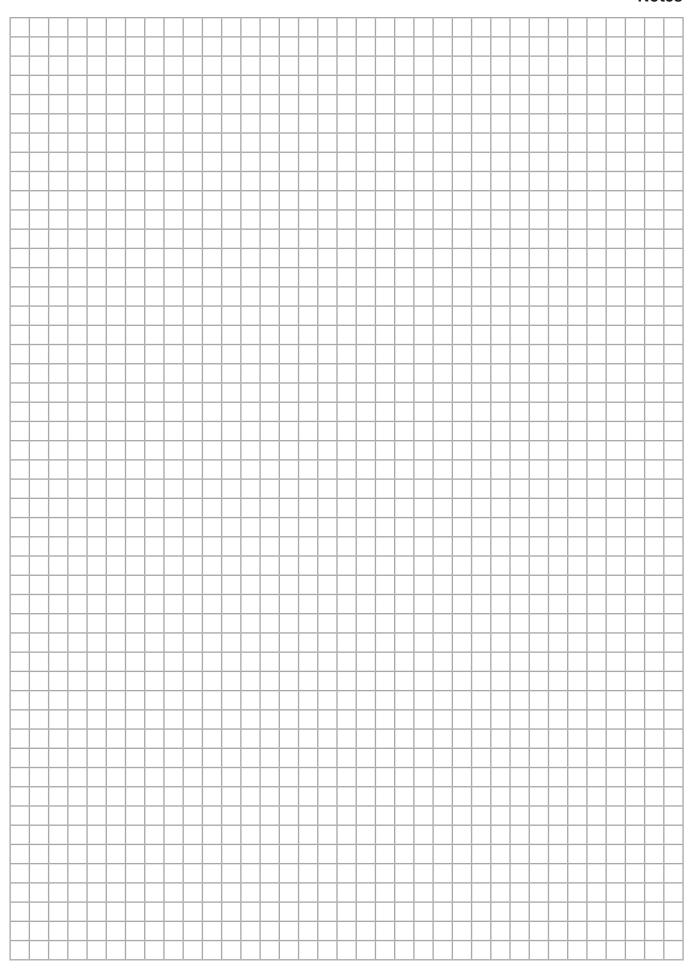
Screw load (VX25, VX SE)



Torx screw	M _A [Nm]	Model No.
BZ 5.5 x 13	5	2486.600

F [N]	Thread	Model No.
max. 1500	M6	VX 4164.500
	M8	VX 4165.500
	M5	VX 4166.500

Notes



Rittal - The System.

Faster - better - everywhere.

- Enclosures
- Power Distribution
- Climate Control
- IT Infrastructure
- Software & Services

You can find the contact details of all Rittal companies throughout the world here.



www.rittal.com/contact

ENCLOSURES